

Abstract:

The invention relates to a method for fastening a tool (22) within a tool chuck (20). An actual position of the tool (22), especially in the direction of the longitudinal axis of the tool (22), is determined by taking a measurement, whereupon the tool (22) is inserted into the tool chuck (20) and is placed therein based on the determined actual position and is shrunk. The actual position of the tool (22) within the tool chuck (20) is determined following the shrinking process.

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APPLICANT:
Lerner and Greenberg, P.A.
P.O. Box 5480
Hollywood, FL 33055
Tel: (954) 952-1100